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### GT-6011-1 膠合強度夾具 Pin Adhesion Attachment

CNS-3327 · GB/T 6548 · JIS-Z0402 · JIS Z1516: 2003 · GB/T 6544-2008

本附件用於測定單蕊兩面瓦楞紙板上糊後之粘合強度。將組合好的試樣夾具，置入環壓強度試驗機上下壓板之正中央，分離面朝下，依試驗規定的速度啟動環壓試驗機，直至瓦楞蕊頂端於表面紙板脫離為止。針徑、針距誤差不超過0.1 mm。

This attachment is used for determining the adhesive strength of the single wall (double faces) corrugated board after being glued.

Put the prepared clamps onto the center of the lower platen of the machine in such a manner that their parting surface faces downwards. Start the ring crush tester at the specified speed until the top of the fluted paper parts from the outer paperboard. The error of the needle diameter and distance shall not exceed 0.1mm.



型式Model	A	B	C
試樣Specimen	80×25mm/50×150mm		
針徑Needle diameter	Ø3.5±0.1mm	Ø2.0±0.1mm	Ø3.0±0.1mm
針距Needle pitch	17.6±0.1mm	12.0±0.1mm	15.0±0.1mm
重量Weight (approx.)	1180g	850g	1030g
體積Dimensions(W×D×H)	13×8×5 cm	10×8×5 cm	11×8×5 cm

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